



COMPANY OVERVIEW

Over 30 years of expertise in supporting leading lingerie brands.

Always attentive to the needs of our manufacturers, we have evolved towards the **total integration** of the **industrial process**.

Technical mastery, **quality compliance**, and **commitment** to deadlines are all assets that allow you to focus serenely on your creations and your sales networks.

Ateliers ISA are not just production workshops.

Depending on your needs, you integrate the process at the level that suits you.

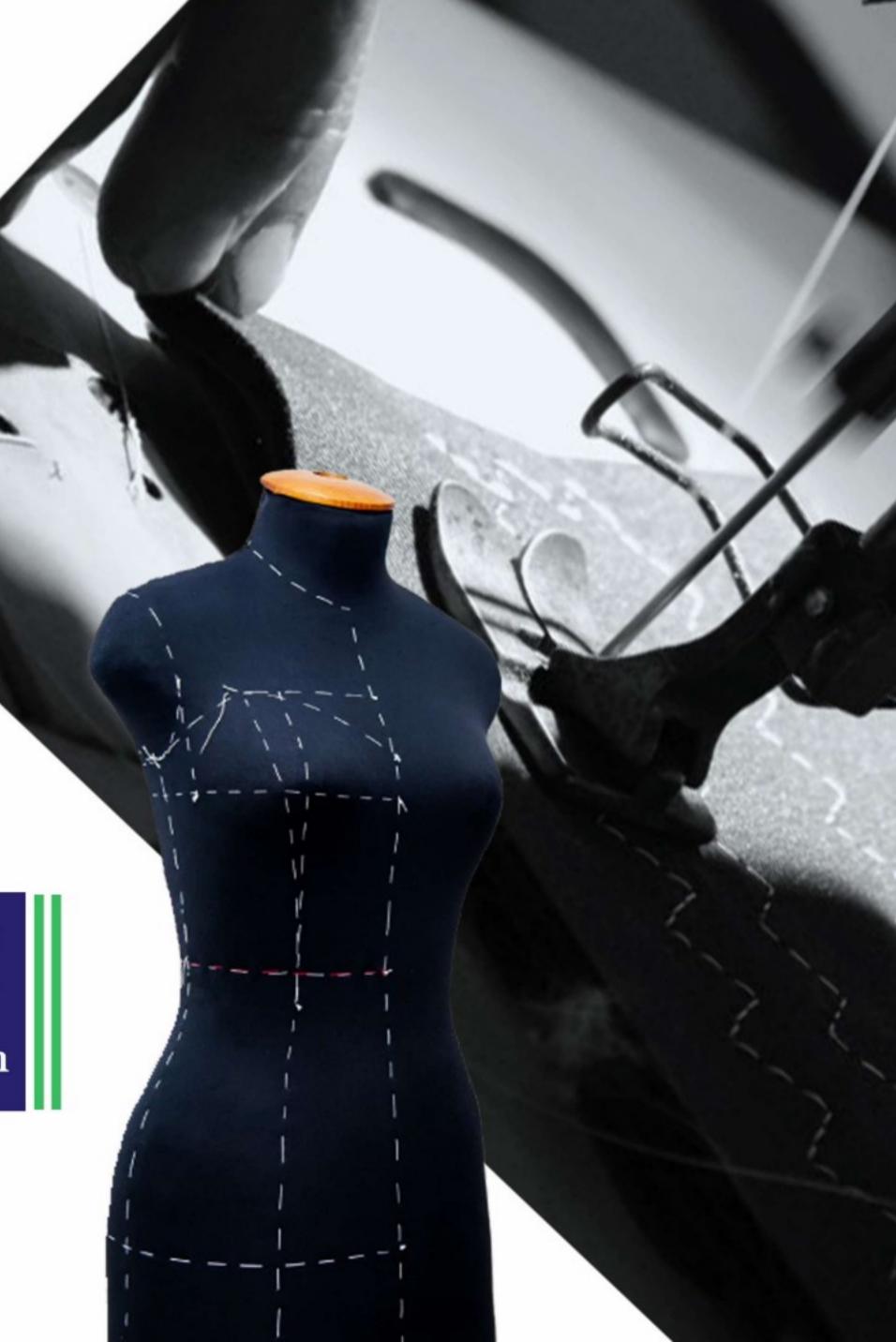
+7 million

Company turnover (€)

+3 million

Annuel Company production

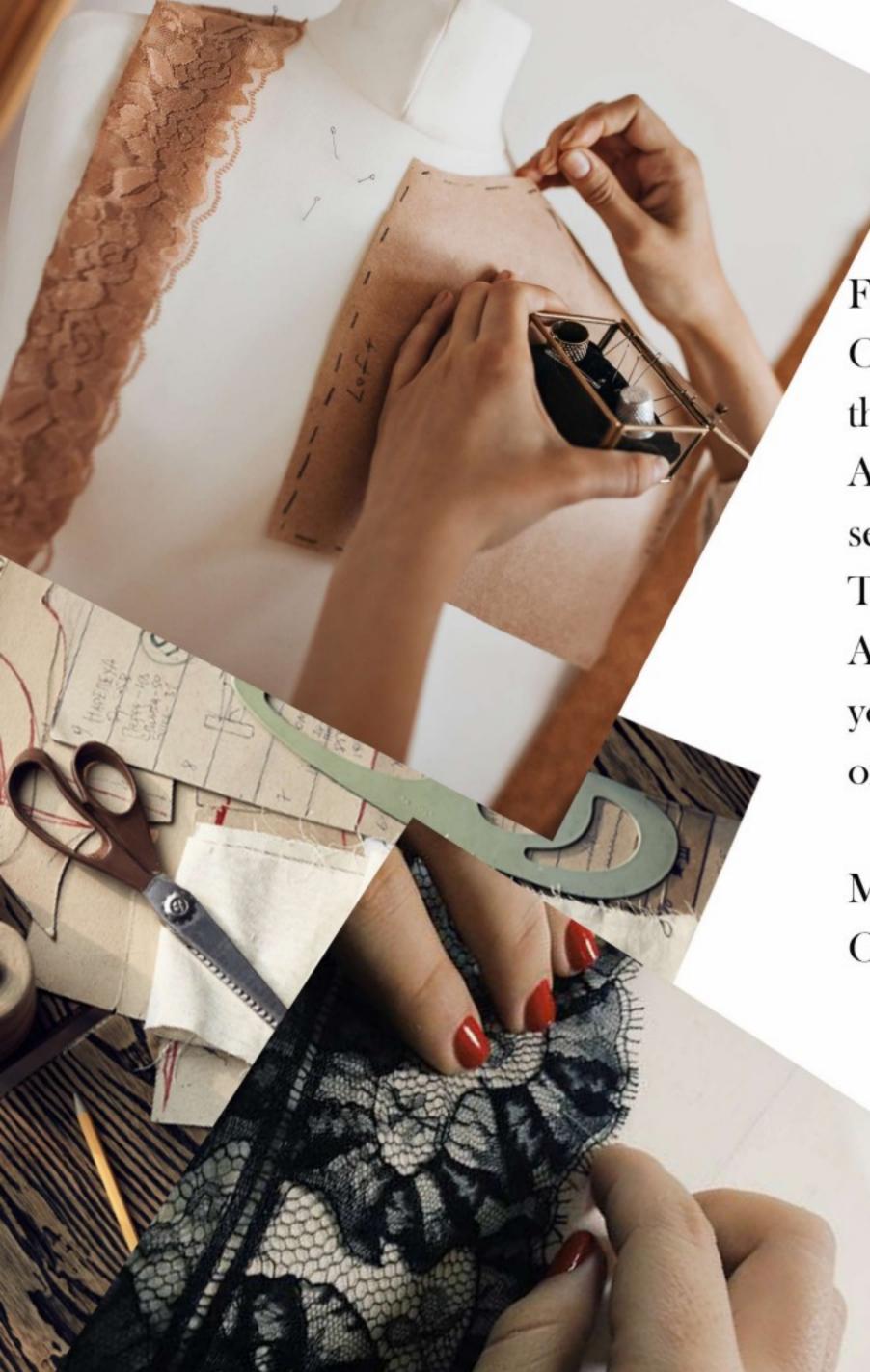




COMPANY OVERVIEW

Strategically located in the middle of the Mediterranean, we are close to all possible destinations





PRODUCTS DEVELOPMENT

A development team at your service to meet your needs.

From a sketch, your idea will come to life.

Our professional patternmakers, who are experts in **MODARIS V8 EXPERT**, will create the base pattern.

A team of experienced prototype makers will produce **your first prototype**, which will be sent to you for analysis and feedback.

The development and production of **the size set** will be done in collaboration with your teams. An experienced methods department will take care of **industrialization** and develop your technical files using **TEXTIVAL** software for time ranges, the OPA Module of **TEXTILYS ERP** for Bill of materials, and **GRAPH G** for drawings.

Meeting your needs is our priority.

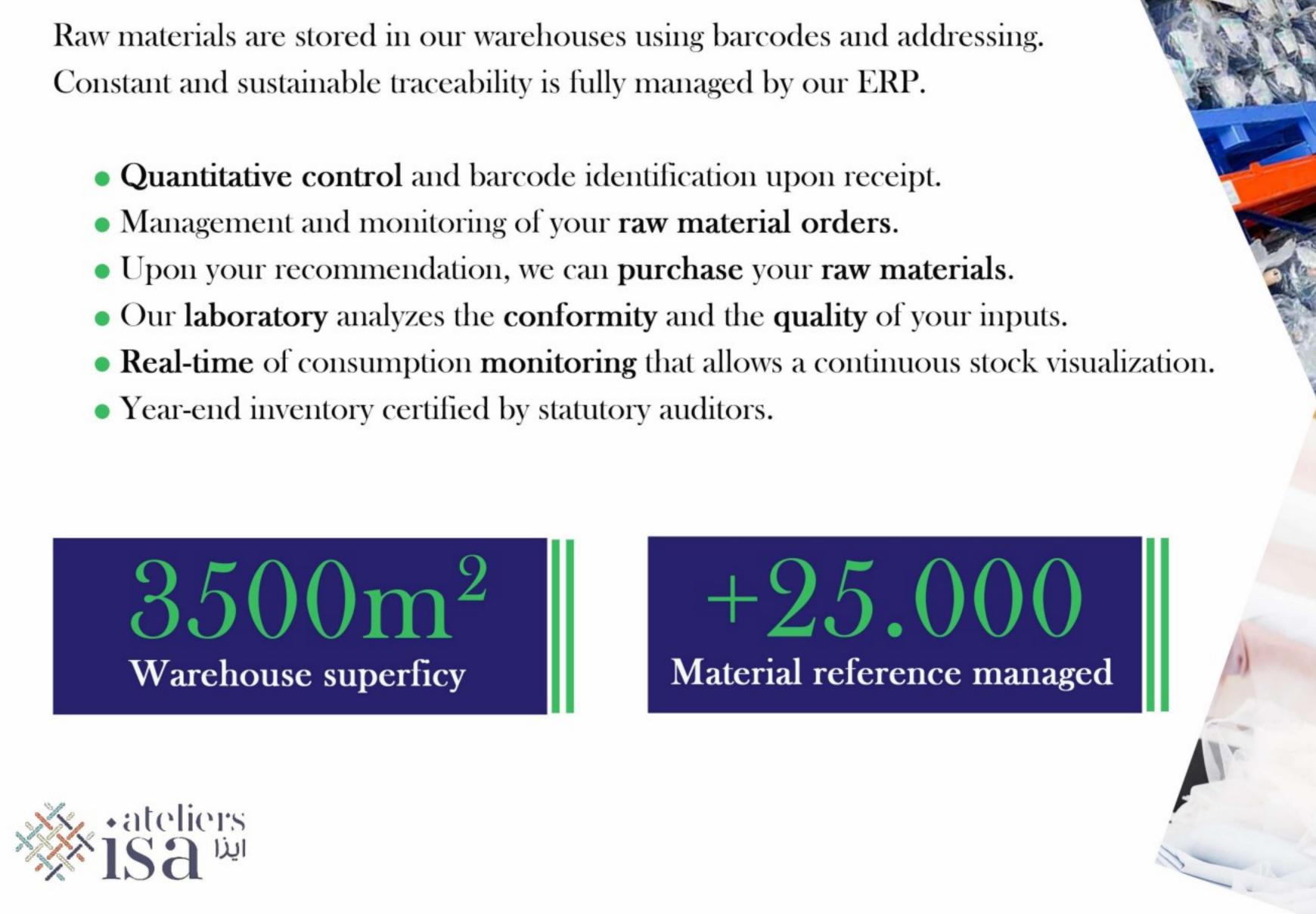
Our team is at your disposal for any collaborative technical exchange.

+ 6()()
Product developped in 2023

+ 95%
Styles selected for production



RAW MATERIAL MANAGEMENT







CUTTING DEPARTMENT

Our experienced **CAD** technicians create cutting orders using the **CUT PARTNER** module of our **TEXTILYS ERP**, **MODARIS V8**, and **DIAMINO V6R2** to fulfill your manufacturing orders.

Our primary goals are material optimization through the excellent efficiency of our layouts and meeting deadlines. Our cutting room is equipped with four layering carts and two highly efficient and precise **LECTRA IX** lingerie cutters. The **SVMAT**, **EDITPAQ**, and **LIDO** modules of our ERP allow us to maintain precise and long-lasting traceability from launch to shipment.

The automatic generation of cutting reports provided to the client enables us to analyze and monitor consumption with the aim of optimization. The cutting room is equipped with new equipment to meet all your cutting needs. At the forefront of technology, we have invested in ultrasonic cutting, laser cutting, and more.

+15.000
Garmen cutted by day



PRODUCTION DEPARTMENT

Ateliers ISA platform supports both the **upstream** and **downstream** steps of the industrial process.

On this site, various departments prepare the kits sent to the production units.

These kits, identified by barcodes and using **RFID**, allow **real-time tracking** of production progress.

Thus, certain preparations and transformations are carried out on-site, such as **cutting**, **molding**, **gluing**, **banding**, etc.

Our **productions** are carried out in our **own production units** or in dedicated **manufacturer** according to our organization and defined procedures. A team of technicians continuously visits the production sites.

+1.000
Total Workforce

2.000
Total Machines



+13.000 pcs/day
Production capacity



Go Green





SOLAR ENERGY PLANT

369 MWh/year RENEWAL ENERGY CAN BE USED

100% OF GLOBAL ENERGY NEEDS COVERED



SELECTIVE SORTING

WITH A CONTINUAL WASTE REDUCTION APPROACH



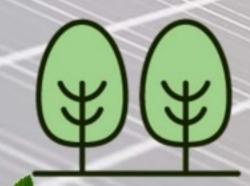
LIGHTING

100% USE OF ENERGY SAVING LIGHT BULBS



LOW WASTE VALUE CHAIN POLITIC

USE OF REUSABLE CONTAINERS



TREE PLANTATIONS

ALL AROUND PLANT FACILITY



CHEMICAL POLITIC

0% USE OF HAZARD OR TOXIC CHEMICAL



ISA GROUP CERTIFICATIONS













ISA GROUP REFERENCES

PRINCESSE tam·tam









dora larsen









MAISON LEJABY PARIS





